

JHM SERIES Heavy Duty Multi-Axis Hall Effect Electronic Joysticks

JMF SERIES Heavy Duty Multi-Axis Potentiometric Joysticks

MAP SERIES Heavy Duty Single-Axis PWM output

Electronic Joysticks and Grips

Hall effect and potentiometric joysticks for mobile and industrial applications

Cross Hydraulics



HM Heavy Duty Multi-Axis Hall Effect Joystick (joystick base only)



Option L1SSingle axis control /
Bi-directionalOption L4DMulti axis control /
Bi-directional

FEATURES

The JHM joystick controller has been designed for use in mobile and industrial field applications. The use of the hall - effect sensors, which eliminates any contact between moving electrical parts, improves overall resolution, precision and life. Hall - effect sensors are better for position sensing than others like optical and electromechanical. A built in programmable electronic board provides proportional and on-off output signals to any kind of the most common electro-hydraulic components.

MECHANICAL SPECIFICATIONS

- Main body material: aluminium
- Boot material: NBR / Shore 50 UV proof
- Lever deflection angle: ±22° ±1°
- Electrical angle: ±22° ±1°
- Operating temperature range: -25°C / +80°C
- Protection class (above panel): up to IP67, depending on grip
- Life: \geq 5 million cycles

ELECTRICAL SPECIFICATIONS

•	Sensor:	hall effect contactless technology
•	Supply voltage:	8 ÷ 32 VDC
•	Current consumption @ rest:	250mA
•	Connector type:	Deutsch DT04-12P
•	PWM Output signal:	2Xdual proportional solenoid valves
•	Current output range (PWM):	100 to 1600 mA
•	Dither frequency:	60 to 250 Hz (100 Hz factory pre-set)
•	Adjustable ramp time:	0.05 to 5 s
•	Power digital outputs:	2 (3.5 A)



ADJUSTABLE PARAMETERS

The following parameters are adjustable via RS232 serial line by means of a specific calibration and configuration tool.



CONFIGURATION & CALIBRATION

By use of the configuration window you can easily select and modify the following parameters:

- Operation mode
- Dead man push button enable
- Joystick functions
- Set point selection (for 360° movement only)
- Output assignment on-off auxiliary valves

TECNORD Srl - ITALY	CONFIGURATION WINDOW	
SETTING	Dead Man C Not C XY and S ALARM PW ON used S Asis C FPR	
Configuration data	Joystick Function	
WRITE	REVERSE:	
READ	T XAVIS T FPR	
Tx [sw00601		
Rix (\$tw0060.04335)	MODE: MINTUAL CROSS	
Operational mode	Setpoint relection	
MODE:	C. Could Be Course	
C 2 PROP BIDIFIECTIONAL	Dulput assignement	
C 2 PROP MONODIRECTIONAL	VENTING.	
C 1 PROP MONODIRECTIONAL	atuo 🕫	
C 2 PROP BIDIR + 2 ON-OFF		
C 2 PROP BIDIR + 4 ON-OFF		



By use of the calibration window you can easily select and modify the following operating parameters:

- I min
- I max
- Ramps
- Duty Cycle
- Dither

Boom lifting (jobsite)	r ITA
	BOOM DEPTING/LOWERING
Boom lowering (jobsite)	
	NEUTRAL POSITION (2)
	0,000
Boom lifting (man platform)	
	Serial Post Select
MIN (%) MAX (%) RAMP UP (s) RAMP DOWN (s)	COM - 1
	CONNECT
0.000 - 0.00 - 0.05 - 0.05 -	
0.000 + 0.000 + 0.05 + 0.05 + Boom lowering (man platform)	

HOW TO ORDER

CODE 201001026A

DB9 CABLE ADAPTER WITH SOFTWARE CALIBRATION



Electronic Joysticks and Grips

October 21, 2014

JMF Heavy Duty Multi-Axis Potentiometric Joystick (joyst base only)



Option L2S	Single axis control / Bi-directional
Option L4D	Multi axis control / Bi-directional

FEATURES

The JMF joystick controller has been designed for use in mobile and industrial field applications. The potentiometer in use, available with 3-pins configuration, grants precision and a long working life. The output signals to electro hydraulic devices are managed by a separate driver (see electronic drivers product info).

MECHANICAL SPECIFICATIONS

•	Lever deflection angle:	±25° ±1°
•	Electrical angle:	±25° ±1°
•	Operating temperature range:	-25°C / +80°C
•	Protection class (above panel):	up to IP67, depending on grip
•	Life:	3 million cycles

DIRECTIONAL SWITCHES (electromechanical type) ELECTRICAL SPECIFICATIONS

•	Contacts:	silver plated
•	Max operating input voltage:	125 / 250 VAC
•	Max operating current: :	16 A
•	Neutral position threshold angle:	±10°
•	Protection class:	IP 55



ROTARY POTENTIOMETER ELECTRICAL SPECIFICATIONS

•	Electrical power rating:	0.25 W @ 25°C
•	Ohmic resistance: /A =50% of Vin	1 KΩ ±20%
	(3-pins version) /D = 90% of Vin	5 KΩ ±20%
•	Ohmic resistance: /G=40% of Vin	10 KΩ ±20%
	(4-pins version) /L = 90% of Vin	5 KΩ ±20%
•	Min load impedance on pin 2 (signal):	50 ΚΩ
•	Max operating current on pin 2:	1 mA
•	Linearity (resistive track):	2%
•	Protection class:	IP 67

OUTPUT SIGNAL CONTROL CHARACTERISTICS (% OF Vin) vs LEVER DEFLECTION ANGLE

•	3-pins A @ 0÷2°:	50%
•	3-pins A @ 25°:	+/- 75%
•	3-pins D @ 0÷2°:	50%
•	3-pins D @ 25°:	+/- 95%
•	4-pins G @ 0÷2°:	0%
•	4-pins G @ 25°:	40%

- 4-pins L @ 0÷2°: 0%
- 4-pins G @ 23÷25°: 100%



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MS Multi-Function Ergonomic Symmetric Grip



FEATURES

- Optimum ergonomic design for long working period of time •
- Internal PWM driver for proportional roller switch •

MECHANICAL SPECIFICATIONS

•	Material:	thermoplastic
•	Colour:	black
•	Operating temperature range:	-25°C / +85°C
•	Protection class:	IP 65 with plain grip – IP 54 with dead man trigger
•	Connecting hub:	female thread / M14 x 1.5
ELECTR	RICAL SPECIFICATIONS Prewired exit cable:	250 mm
A – De	ad man push button (trigger)	
•	Rated amperage:	up to 3A inductive
•	Micro switch protection class:	IP 67



P9 – Push buttons

•	Operational life:	≥ 100,000 cycles
•	Rated amperage:	up to 5A resistive
		up to 3A inductive
•	Protection class:	IP 64
•	Button and bezel material:	thermoplastic
•	Contacts:	gold plated silver alloy
FPR –	PROPORTIONAL ROLLER	see FPR data sheet
•	Output signal:	3-pins connection hall effect contactless senso

ACCESSORIES



Rocker switch type – Switch Operation ON-OFF-ON – ORDERING CODE 501301500



Rocker switch type – Switch Operation FWD-NEU-REV – ORDERING CODE 501301504



Push button with led – Colour orange LED amber – ORDERING CODE 501301330



Sealing boot for raised dome switch – ORDERING CODE 501301326



Sealing boot for flush dome switch – ORDERING CODE 501301327





FPR – PWM FINGERTIP PROPORTIONAL ROLLER SWITCH WITH BUILT - IN PWM

BIDIRECTIONAL DRIVER

FEATURES

- Mini proportional roller switch with optimum ergonomic design for panel mounting
- High performance hall effect sensor circuitry
- PWM electronic driver integrated into the roller for remote control of a dual coil proportional solenoid valve

MECHANICAL SPECIFICATIONS

- Rotation angle:
- Main body material:
- Colours available:
- Rubber gaiter material:
- Operating temperature range:
- Environmental protection:
- Life:

ELECTRICAL SPECIFICATIONS

- Supply voltage:
- Current consumption with no load:
- PWM dither frequency:
- Current output range:

± 30° acetal resin / Teflon compound yellow, grey, blue EPDM / 35-45 shore – A -25°C / +85°C IP 68 (above panel) ≥ 5.000.000 cycles

8 ÷ 32 VDC 100 mA 100 Hz 100 ÷ 1500 mA @ 12 VDC



IE Multi-Function Ergonomic Grip



MECHANICAL SPECIFICATIONS

• • •	Material: Colour: Operating temperature range: Protection class: Connecting hub:	thermoplastic black -25°C / +85°C IP 65 with plain grip female thread / M10 x 1.5
ELECTRI	ICAL SPECIFICATIONS	
•	Prewired exit cable:	250 mm
P9 – Pu	sh buttons	
•	No. of push buttons on rear panel:	up to 3
٠	Operational life:	≥ 100,000 cycles
٠	Rated amperage:	up to 5A resistive
		up to 3A inductive
•	Protection class:	IP 64
•	Button and bezel material:	thermoplastic
•	Contacts:	gold plated silver alloy
A – Side	e dead man push button	see above specifications for P9 push button
FPR – P	ROPORTIONAL ROLLER	see FPR data sheet
•	Output signal:	3-pins connection hall effect contactless sensor
PRS – P	ROPORTIONAL ROCKER SWITCH	ask for PRS data sheet

CROSS

CONFIGURATION EXAMPLES

JHM	BASE CONFIGURATION	YY/XX AXES CONFIGURATION
JHM-L2S/PWM	SINGLE AXIS BIDIRECTIONAL	PWM
JHM-L4D/PWM	DUAL AXES ALL DIAGONALS	PWM

JMF	BASE CONFIGURATION	YY/XX AXES CONFIGURATION
JMF-L2S/N	SINGLE AXIS BIDIRECTIONAL	POTENTIOMETER &
		BIDIRECTIONAL SWITCHES
JMF-L4D/N	DUAL AXES ALL DIAGONALS	POTENTIOMETER &
		BIDIRECTIONAL SWITCHES

MS GRIP	D-man P/B	Front P/B	Front FPR
MS/01P9/1FPR/1PWM	NO	1 x P9	1 x FPR
MS/A2P9/1FPR/1PWM	YES	2 x P9	1 x FPR
MS/A3P9/1FPR/1PWM	YES	3 x P9	1 X FPR
MS/04P9/0000/0000	NO	4 x P9	NIL

IE GRIP	D-man P/B	Rear P/B
IE/0000/0000	NO	NO
IE/A000/0000	YES	NO
IE/A1P9/0000	YES	1 x P9
IE/02P9/0000	NO	2 x P9
IE/A3P9/0000	YES	3 x P9



HEAVY DUTY SINGLE-AXIS PWM OUTPUT JOYSTICK



FEATURES

- Hall Effect Sensor technology
- Digital output signals PWM output operation
- Adjustable ramp times
- Adjustable output current and PWM frequency by trimming potentiometers

Options

- Centre return spring
- Friction detent
- Handle Grip with push button or rocker switch

SPECIFICATIONS

Power supply voltage	10 ÷ 28 VDC
Operating temperature	-20 °C ÷ +50 °C
PWM min out current	100 to 2500 mA (200 mA pre-set)
PWM MAX out current	100 to 2500 mA (800 mA pre-set)
PWM frequency	70 ÷ 350 Hz
Digital output MAC current	500 mA
Connections	Extractable screw connectors, 1.5 mm2 max sect
Mechanical stroke	± 26 degrees
Force on handle at stroke end	20 N
Ingress Protection Rating	IP55 (mounting screws must be sealed apart)
Ingress Protection Rating	
(over - mounting flange)	IP66-IP65 (simple knob - handgrip with rocker switch)



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DIMENSIONS



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See technical catalogue for control layout, wiring & connection layout, typical system configuration, dimensional data, adjustment procedure, calibration.

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